

ORIGINAL-SPARE PARTS

**A PART
OF US**

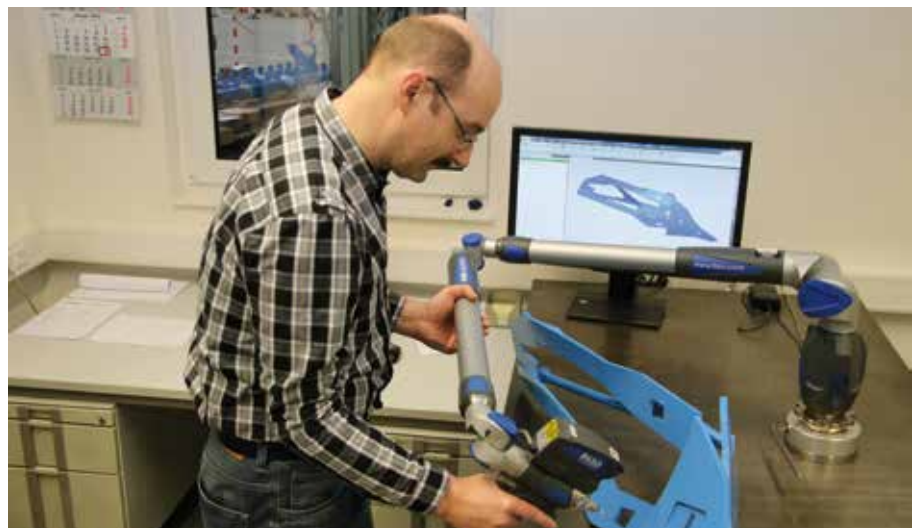




Only the genuine choice is first choice: LEMKEN spare parts

The profitability of agricultural machinery often depends on details, and that's why it's best to use only genuine LEMKEN spare and wearing parts with your LEMKEN implements. After all, every spare part manufactured by LEMKEN is A PART OF US, meaning that you consistently get the same high quality as with your original equipment.

Count on genuine LEMKEN spare and wearing parts to get optimum use out of your LEMKEN implements. You will not only benefit from maximising the service life of your equipment, but also enjoy considerably better value for money over your implement's working life than with supposedly cheaper copies.



Highest precision counts

Original spare parts from LEMKEN are characterised not just by a high wear resistance but also by their precise fit.

- Every part that needs to be replaced fits - easy, quick, cost-effective and safe.

- For this LEMKEN doesn't just check the part with 3D precision measurement technology but also the pressing tool.

Quality for the highest demands



Material testing - because not all steel is the same

Only the best raw materials are used for LEMKEN wearing parts.

- All incoming material is analyzed to ensure it meets the required specification.
- By the use of state-of-the-art analysis processes we ensure that all necessary material parts are included.



We carry out tomorrow's research today

Continuous research and development into materials and processes ensure ever improving wearing parts - without wear if possible.

- Special steels are used that are made specifically for LEMKEN.
- Hardness testing and microscopic analysis allow conclusions to be drawn about an optimised material treatment.
- These investigations relate not just to the component parts but rather to the entire production process.



Only the best is good enough

A constant high level of quality is produced with the aid of robots in the modern hot pressing and heat-treatment plant.

- The high temperature oven guarantees the best hardness of the LEMKEN wearing parts under constantly controlled atmosphere.
- During subsequent tempering in the low temperature oven the parts are annealed to give the material its enormous toughness.





DuraMaxx, because economic viability counts



Safe to use on all soils

The DuraMaxx bodies are a completely new plough body concept which enables the service life to be increased by 150 % and the set-up time to be reduced by up to 80 %.

- The DuraMaxx parts are manufactured from much harder steel than before. This was made possible as the material is no longer weakened by drilling and punching.

- Mould boards and slats are now fully supported by the frog and are no longer a load-bearing part of the plough body. Their sole function is to turn the soil.
- They can be almost completely worn down without affecting the stability of the plough body.



Can be changed quickly with no tools

The DuraMaxx plough bodies are designed in such a way that mould boards, slats and shins can be changed quickly without tools.

- It is sufficient just to pull a linch pin and remove the shin which simultaneously serves as a locking element for the other components. Mould boards or slats can then be quickly unhooked from their location.



A sure sign



The LEMKEN original - „A PART OF US“

Each original wearing part carries a unique signature on the side that does not come into contact with the ground.

- So even worn out parts can be properly identified - that saves time when ordering.
- In addition the holes for the square head screws are punched out in a clover leaf pattern, to prevent any damaging notch effect.
- No matter where original spare parts are needed - they simply come from a good place, if they carry the original LEMKEN logo.



Less bolts - reduced downtime

LEMKEN believe: best possible service life comes before the cheapest price. When material and workmanship are exposed to extreme strain, the quality is the decisive criteria, since the wear-resistant original spare parts do not need to be replaced so often.

- LEMKEN relies on optimisation of the wearing parts for a maximum working life.
- We achieve this by coating with especially high-quality materials such as tungsten carbide, for example.

TriMix wing shares – for perfect mixing



With its groundbreaking shape the newly developed TriMix share, with its curved guide plates on the wing shares, provides an unprecedented level of mixing in comparison with all wing shapes previously offered.

With the innovative quick change system the shares can be replaced without any tools.

Perfect logistics round the clock



As in life - every implement with a birth certificate

At LEMKEN every implement produced has a 'birth certificate': the implement card.

- Here all the components and wearing parts used are documented with their article numbers.
- Therefore a unique identification is also still possible after many years - thus relying on delivery of the correct original spare part.



Your time is valuable to us

Increasing farm size and the short agricultural seasons make it necessary to have the spare part quickly in hand.

- LEMKEN makes this possible in partnership with powerful logistics specialists. Over 60,000 orders for more than 5.2 million parts are processed 365 days a year.
- Because time is too precious to waste on waiting.



Premier service any time, worldwide



Ordering: 24 x 7

Original spare parts can always be ordered, even after business hours. Any customer can use LEMKEN's free on-line service, for which you don't even have to leave the office.

The LEMKEN internet information and ordering system under www.lemken.com

doesn't just offer free access to assembly and operating instructions, but also the search for spare parts by designation, part and serial number. The spare parts can of course be ordered 24 hours a day.



Advice and service are always included.

If original LEMKEN spare and wearing parts are required, many LEMKEN specialist dealers are available to advise and assist you both at home and abroad. If an original part should not

do what it promises, your LEMKEN specialist dealer will gladly prepare a warranty claim form. So the best functionality, durability and availability are always guaranteed - and with security.

Order spare parts on the internet

It has just become even easier for all customers to order genuine LEMKEN spare parts. The new user interface features a clear design to allow quick and easy navigation to the required

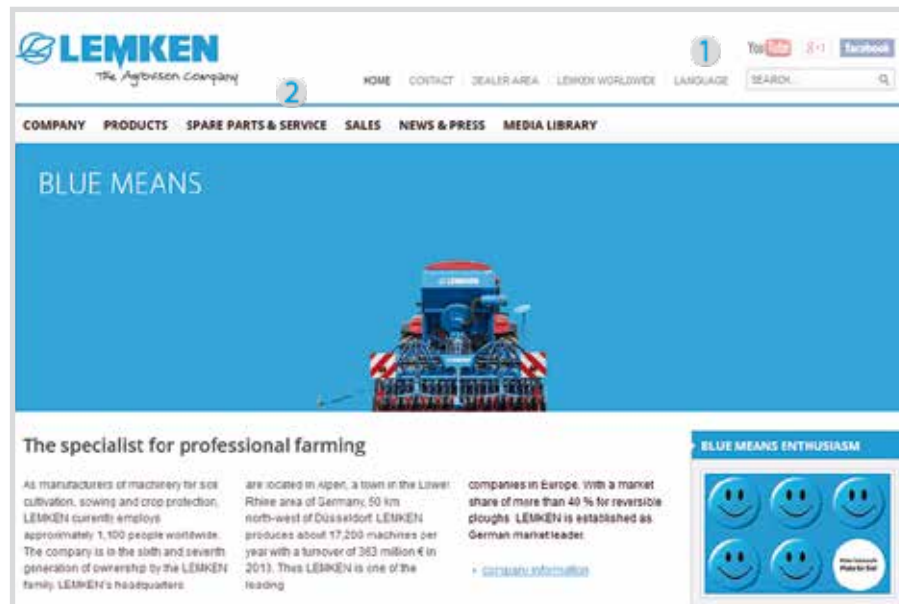
parts. It takes only a few clicks to find and order parts. Another strong point is that the site's functionalities can be accessed from all popular browsers and mobile devices, allowing

customers to order genuine LEMKEN spare parts from their tablets and smartphones.

The starting point: www.lemken.com

First select your language (1) on the LEMKEN homepage
www.lemken.com.

Then click on „Spare parts & Service“ (2)

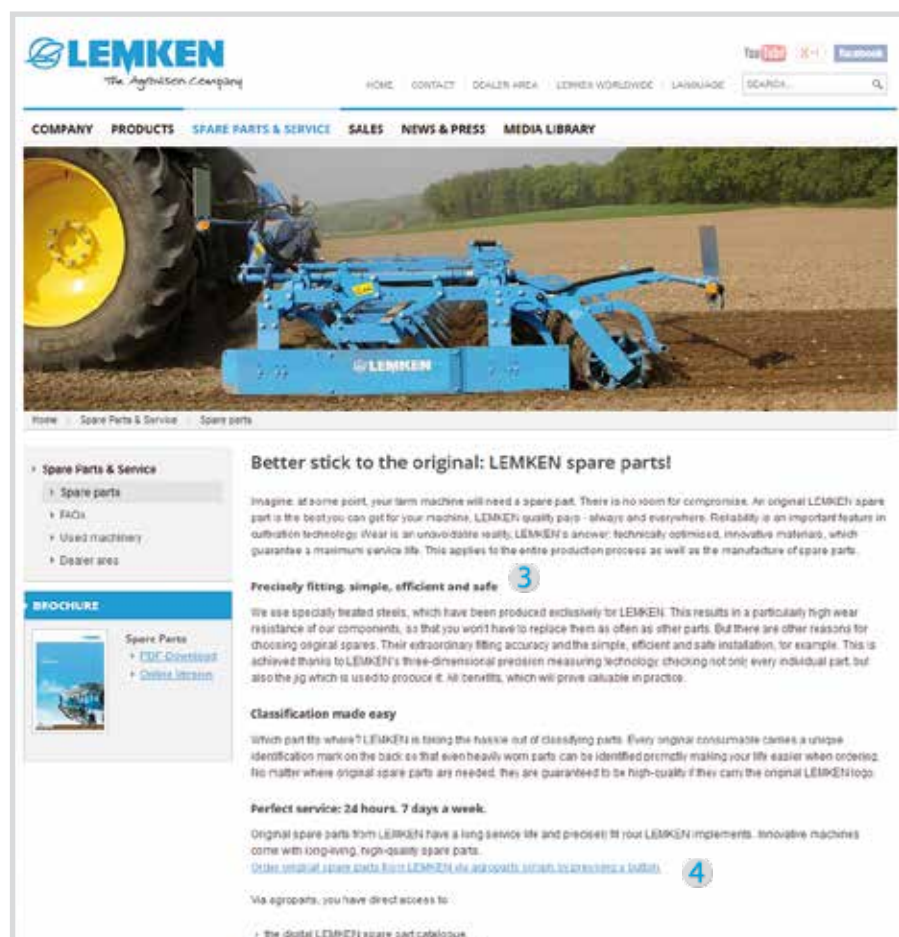


The link to spare part information and ordering

On the spare parts page you will find a list of all the information stored on our homepage. (3)

When you click on the link to our logistics partner agroparts (4), you can order your spare parts on-line.

Here not only can you order spare parts but you can also find our spare parts lists and operating instructions available to download for free.





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Your LEMKEN dealer: